

## HE: EXHAUST GAS RECIRCULATION (EGR) SYSTEMS - PINPOINT TEST

# HE: Exhaust Gas Recirculation (EGR) Systems

HE: Introduction ←

### HE1 CHECK FOR DTCS

Are DTCs P0401, P0402, P044C, P044D, P139A, P139B, P139C, P1408, or P2457 present?

Yes	No
For DTCs P139A, P139B or P139C, GO to HE7 .	RETURN to Section 3, Symptom Charts for further direction.
For DTC P2457, GO to HE9 .	
For all others, GO to HE2 .	

### HE2 CHECK THE VREF AND SIGRTN CIRCUITS FOR AN OPEN

- Ignition OFF.
- Differential Pressure Feedback EGR Sensor connector disconnected.
- Ignition ON, engine OFF.
- Measure the voltage between:

( + ) Differential Pressure Feedback EGR Sensor Connector, Harness Side	( - ) Differential Pressure Feedback EGR Sensor Connector, Harness Side
VREF - Pin 3	SIGRTN - Pin 2

Is the voltage between 4.5 - 5.5 V?

Yes	No
GO to HE3 .	GO to Pinpoint Test C .

### HE3 CHECK THE DPFE CIRCUIT FOR AN OPEN

- Ignition OFF.
- PCM connector disconnected.
- Measure the resistance between:

<b>( + ) Differential Pressure Feedback EGR Sensor Connector, Harness Side</b>	<b>( - ) PCM Connector, Harness Side</b>
DPFE - Pin 1	DPFE

**Is the resistance less than 5 ohms?**

<b>Yes</b>	<b>No</b>
GO to HE4 .	REPAIR the open circuit. Clear the PCM DTCs. REPEAT the self-test.

**HE4 CHECK THE DPFE CIRCUIT FOR A SHORT TO GROUND**

- Measure the resistance between:

<b>( + ) Differential Pressure Feedback EGR Sensor Connector, Harness Side</b>	<b>( - )</b>
DPFE - Pin 1	Ground

**Is the resistance greater than 10K ohms?**

<b>Yes</b>	<b>No</b>
GO to HE5 .	REPAIR the short circuit. Clear the PCM DTCs. REPEAT the self-test.

**HE5 CHECK THE DPFE CIRCUIT FOR A SHORT TO VOLTAGE**

- Ignition ON, engine OFF.
- Measure the voltage between:

<b>( + ) Differential Pressure Feedback EGR Sensor Connector, Harness Side</b>	<b>( - )</b>
DPFE - Pin 1	Ground

**Is any voltage present?**

<b>Yes</b>	<b>No</b>
REPAIR the short circuit. Clear the PCM DTCs. REPEAT the self-test.	GO to HE6 .

**HE6 CARRY OUT A THOROUGH WIGGLE TEST ON THE DIFFERENTIAL PRESSURE FEEDBACK EGR HARNESS**

- Ignition OFF.
- Differential Pressure Feedback EGR Sensor connector connected.

- Ignition ON, engine OFF.
- Access the PCM and monitor the DPFEGR (VOLT) PID.
- Wiggle, shake, and bend small sections of the wiring harness while working from the sensor to the PCM.

**Is there any change in the voltage reading or is a concern present?**

Yes	No
REPAIR as necessary. Clear the PCM DTCs. REPEAT the self-test.	GO to HE7 .

**HE7 INSPECT THE DIFFERENTIAL PRESSURE FEEDBACK EGR PRESSURE HOSES AND ORIFICE TUBE FOR CONCERNS**

- Visually inspect the upstream pressure hose routing.
- Visually inspect the downstream pressure hose routing.
- Inspect both hoses for leaks and restrictions.
- Inspect the differential pressure feedback EGR sensor and orifice tube assembly for restrictions or damage at the pick up tubes.

**Is a concern present?**

Yes	No
REPAIR as necessary. Clear the PCM DTCs. REPEAT the self-test.	GO to HE8 .

**HE8 CHECK THE DIFFERENTIAL PRESSURE FEEDBACK EGR SENSOR OUTPUT BY APPLYING VACUUM WITH THE HAND PUMP**

**Note:** Verify a prior repair has not resulted in the differential pressure feedback EGR sensor hoses being connected to the opposite ports.

- Disconnect the pressure hoses at the differential pressure feedback EGR sensor.
- Connect the vacuum pump to the downstream connection at the sensor (intake manifold side of the sensor or the smaller diameter pickup tube).
- Ignition ON, engine OFF.
- Access the PCM and monitor the DPFEGR (VOLT) PID.
- Apply 27 - 30 kPa (8 - 9 in-Hg) vacuum to the differential pressure feedback EGR sensor and hold for 10 seconds.
- Quickly release the vacuum.
  - The DPFEGR PID voltage must be between 0.25 and 1.3 volts with the ignition ON and no vacuum applied.
  - The DPFEGR PID voltage must increase to greater than 4 volts with the vacuum applied.
  - The DPFEGR PID must drop to less than 1.5 volts in less than 3 seconds when the vacuum is released.

**Does the DPFEGR PID voltage indicate a concern in the differential pressure feedback EGR sensor?**

Yes	No

<p>INSTALL a new Differential Pressure Feedback EGR sensor.</p> <p>REFER to the Workshop Manual Section 303-08, Engine Emission Control.</p> <p>Clear the PCM DTCs. REPEAT the self-test.</p>	<p>The system is operating correctly at this time. The concern may have been caused by a loose or corroded connector.</p>
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## HE9 VISUALLY INSPECT THE EGR COOLER FOR CONCERNS

- Ignition OFF.
- Visually inspect for:
  - damaged EGR cooler
  - damaged EGR cooler coolant hoses

### Is a concern present?

Yes	No
<p>REPAIR as necessary.</p> <p>Clear the PCM DTCs. REPEAT the self-test.</p>	<p>GO to HE10 .</p>

## HE10 CHECK THE COOLING SYSTEM FOR CONCERNS

- Check the cooling system for a system overheating condition or a low coolant condition. Refer to the Workshop Manual Section 303-03, Engine Cooling, Inspection and Verification.

### Is a concern present?

Yes	No
<p>REPAIR as necessary. REFER to the Workshop Manual Section 303-03, Engine Cooling, Symptom Chart to diagnose the overheats symptom or loss of coolant symptom.</p> <p>Clear the PCM DTCs. REPEAT the self-test.</p>	<p>GO to HE11 .</p>

## HE11 CHECK THE EGR COOLER OPERATION

- Ignition ON, engine running.
- Access the PCM and monitor the EGRT12 (TEMP) PID.
- Record the EGRT12 PID value.
- Access the PCM and control the RPMDSD (RPM) PID.
- Increase the commanded engine speed to 2,500 RPM.
- Access the PCM and control the EGRVPDES (PER) PID.
- Increase the commanded EGR valve position to the maximum value.
- Record the EGRT12 PID value.

### Does the EGRT12 PID value change when the EGR valve is opened?

Yes	No

The system is operating correctly at this time.

Clear the PCM DTCs. REPEAT the self-test.

INSTALL a new EGR cooler. REFER to the Workshop Manual Section 303-08, Engine Emission Control.

Clear the PCM DTCs. REPEAT the self-test.

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