

Rear Door Alignment - SuperCab

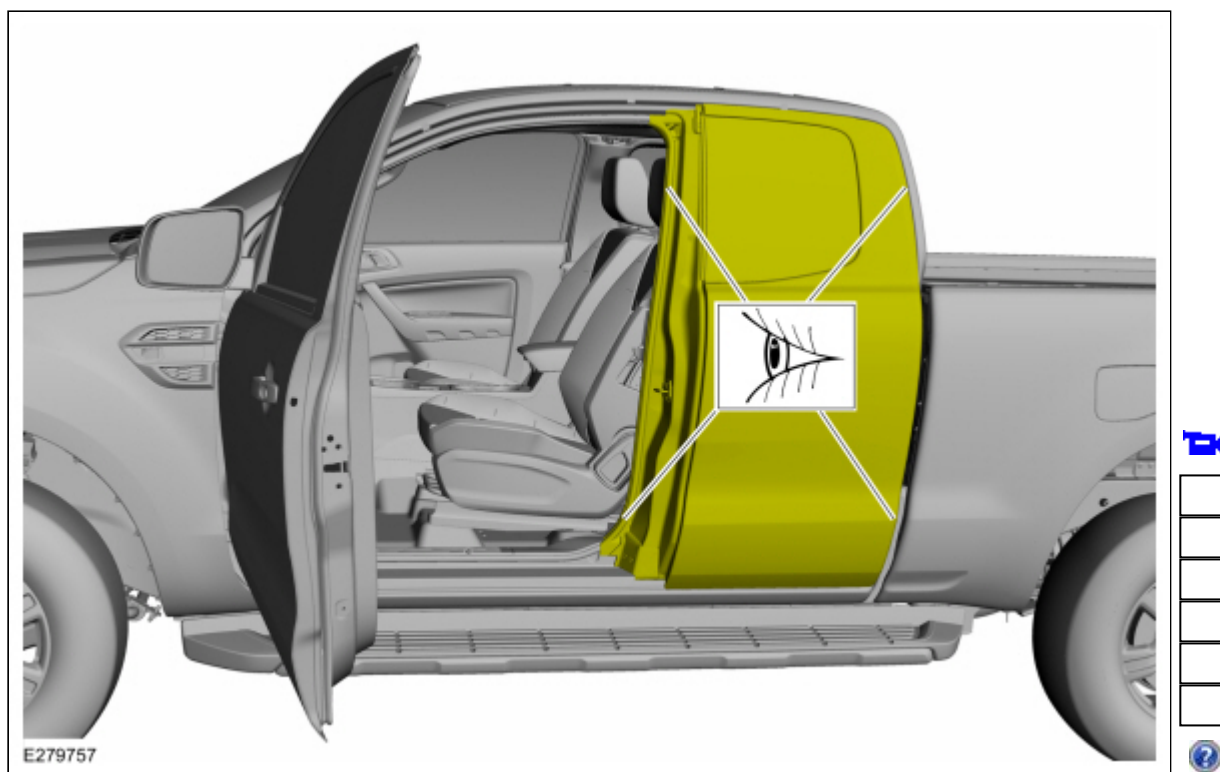
Materials

Name	Specification
Seam Sealer TA-2-B, 3M™ 08308, LORD Fusor® 803DTM	-

Inspection

NOTE: *LH side shown, RH side similar.*

1. Inspect the body-to-rear door dimensions.



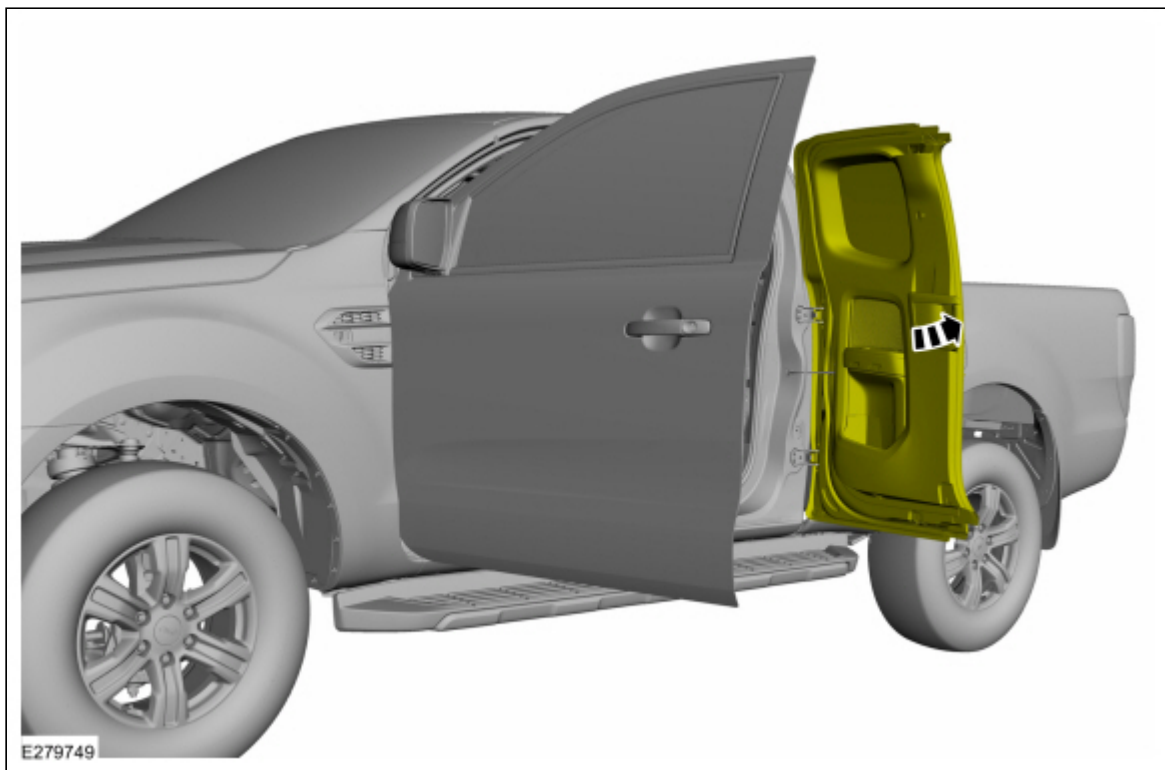
Adjustment

All alignments

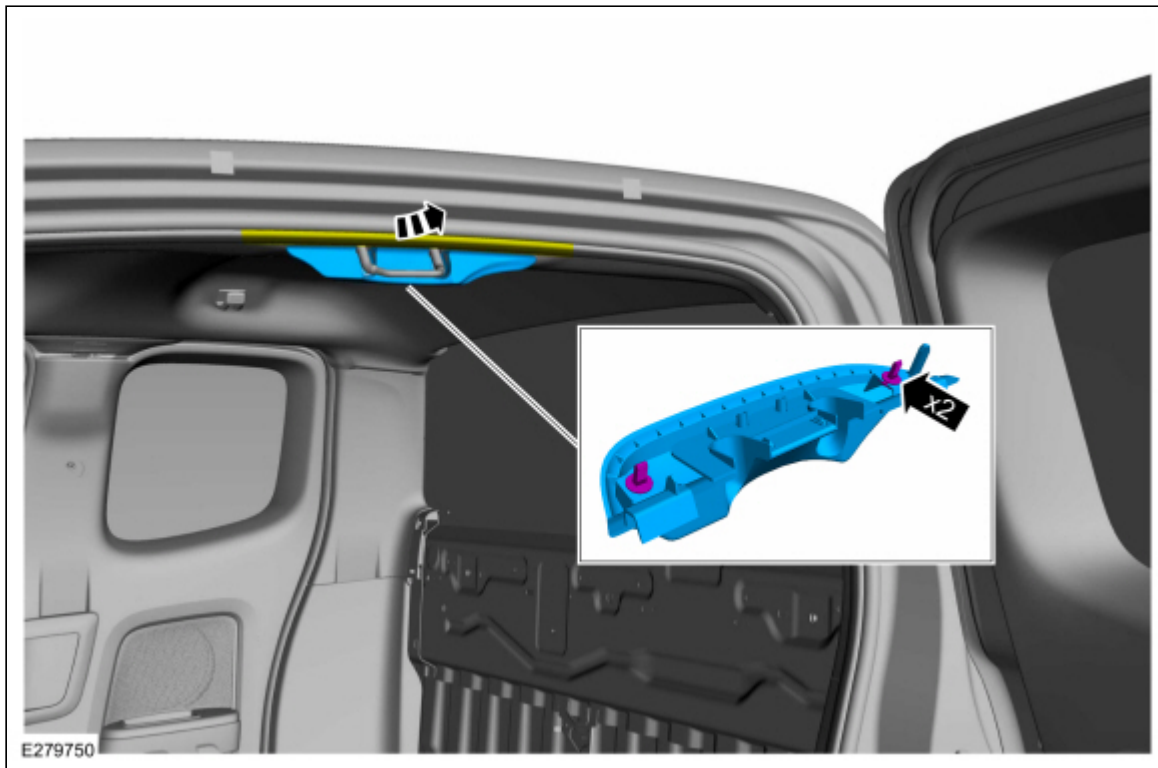
1. Open the front door.



2. Open the rear door.



3. Position aside the weatherstrip, remove the upper striker assembly trim panel cover.



4. Remove the bolts and the upper striker assembly.



5. Remove the bolts and the lower striker assembly.

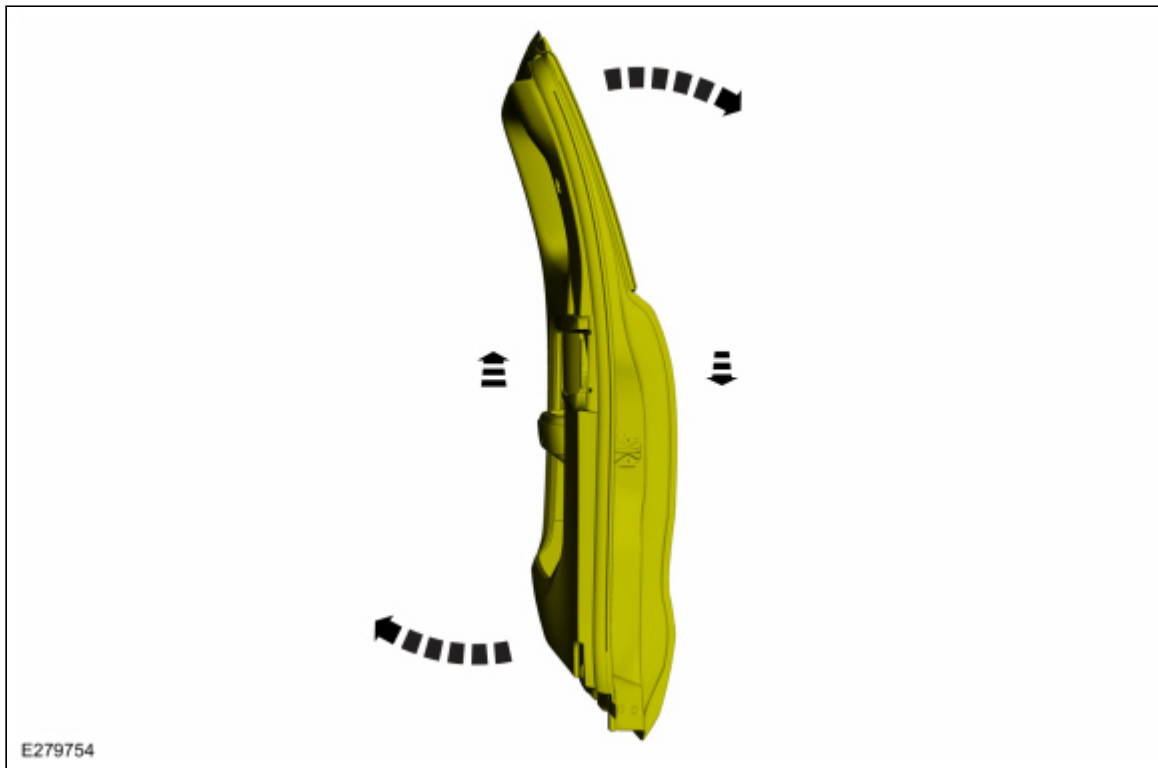


Rear door in and out, up and down alignment

6. Loosen the bolts enough to permit movement of the door.



7. Adjust the door-to-body specifications.



8. Tighten the bolts.
Torque: 18 lb.ft (25 Nm)

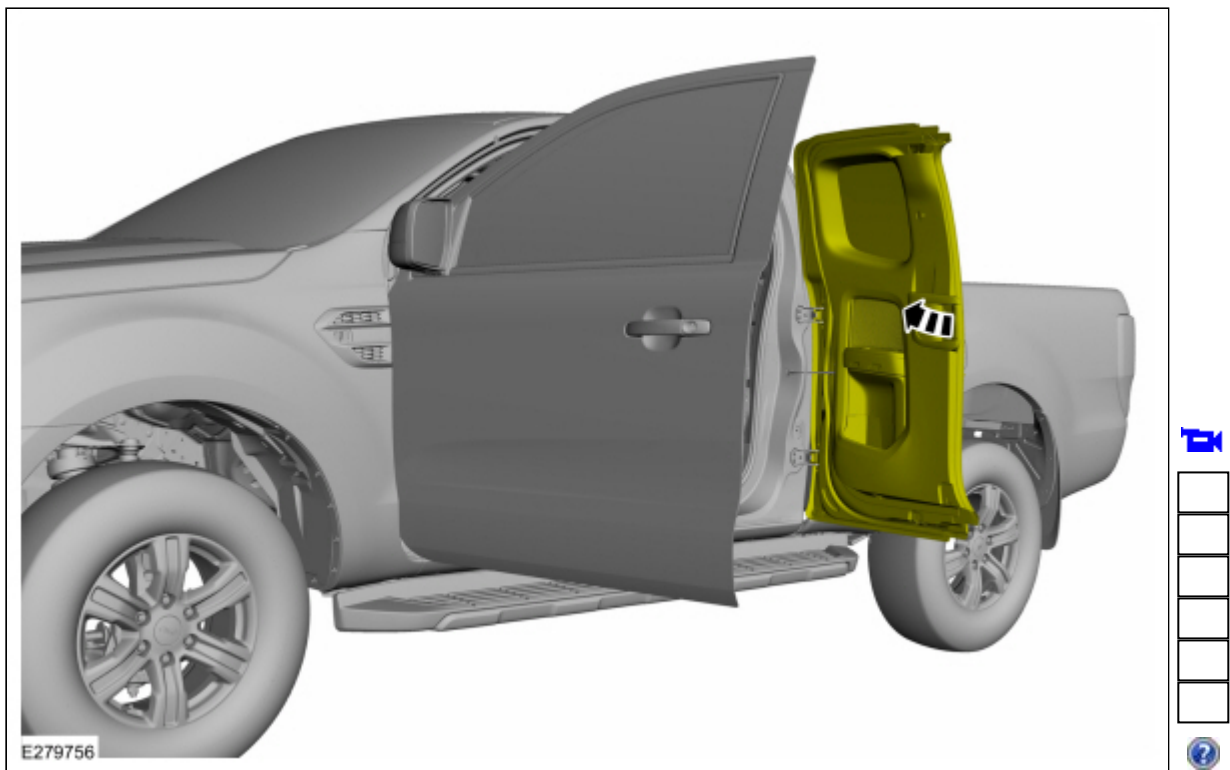


Rear door fore, aft and tilt alignment

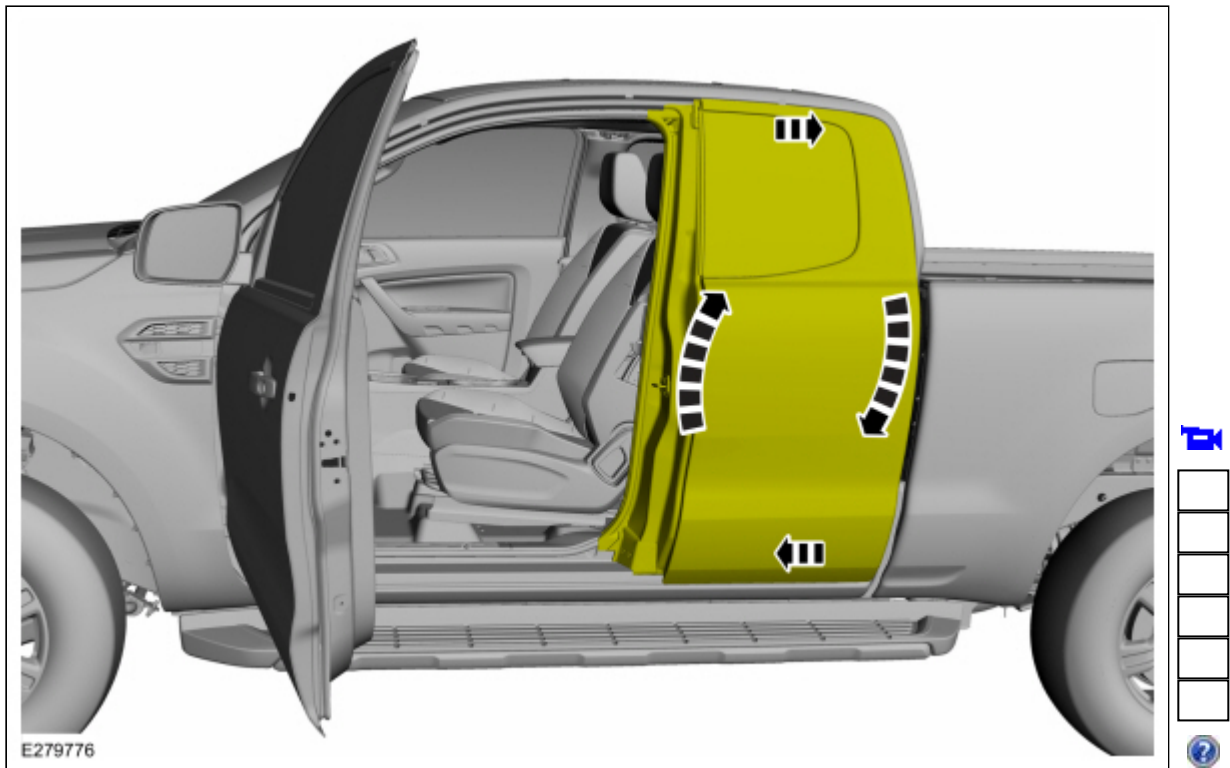
9. Loosen the bolts enough to permit movement of the door.



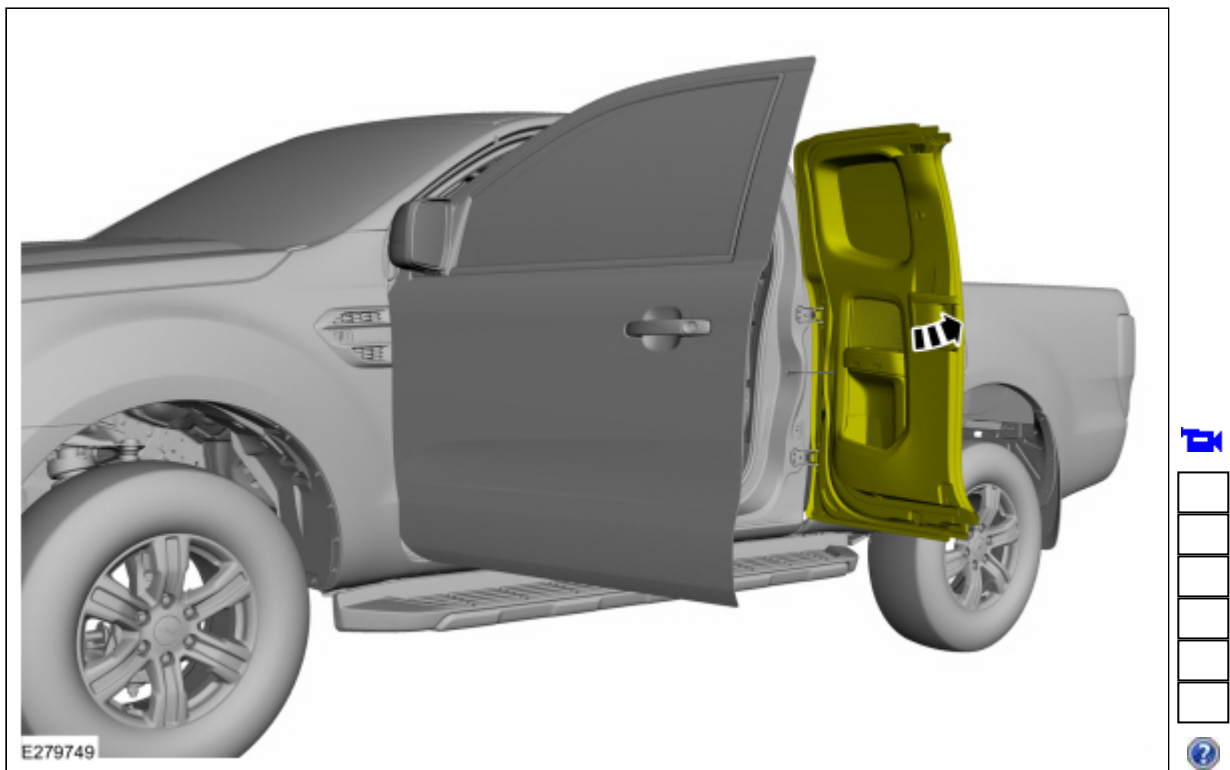
10. Carefully close the door.



11. Inspect the door-to-body dimensions.



12. Carefully open the door.



13. Tighten the bolts.
Torque: 18 lb.ft (25 Nm)



All alignments

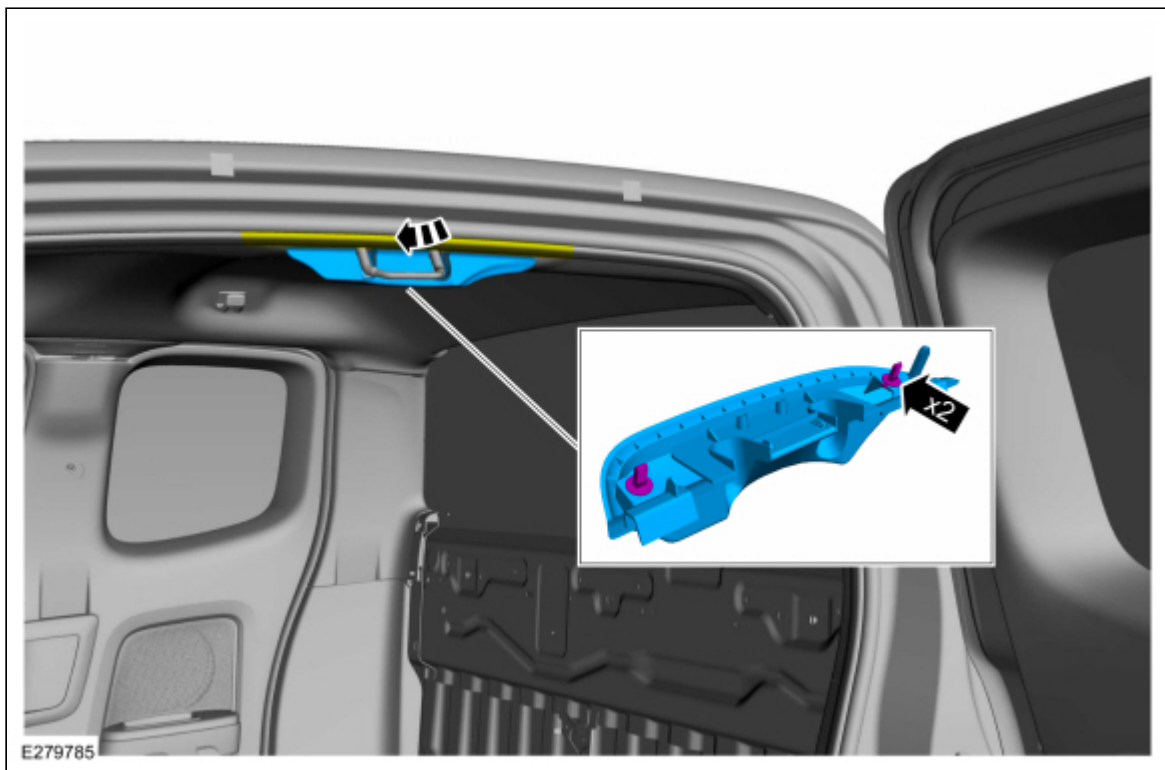
14. Install the lower striker assembly and the bolts.
Torque: 177 lb.in (20 Nm)



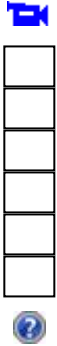
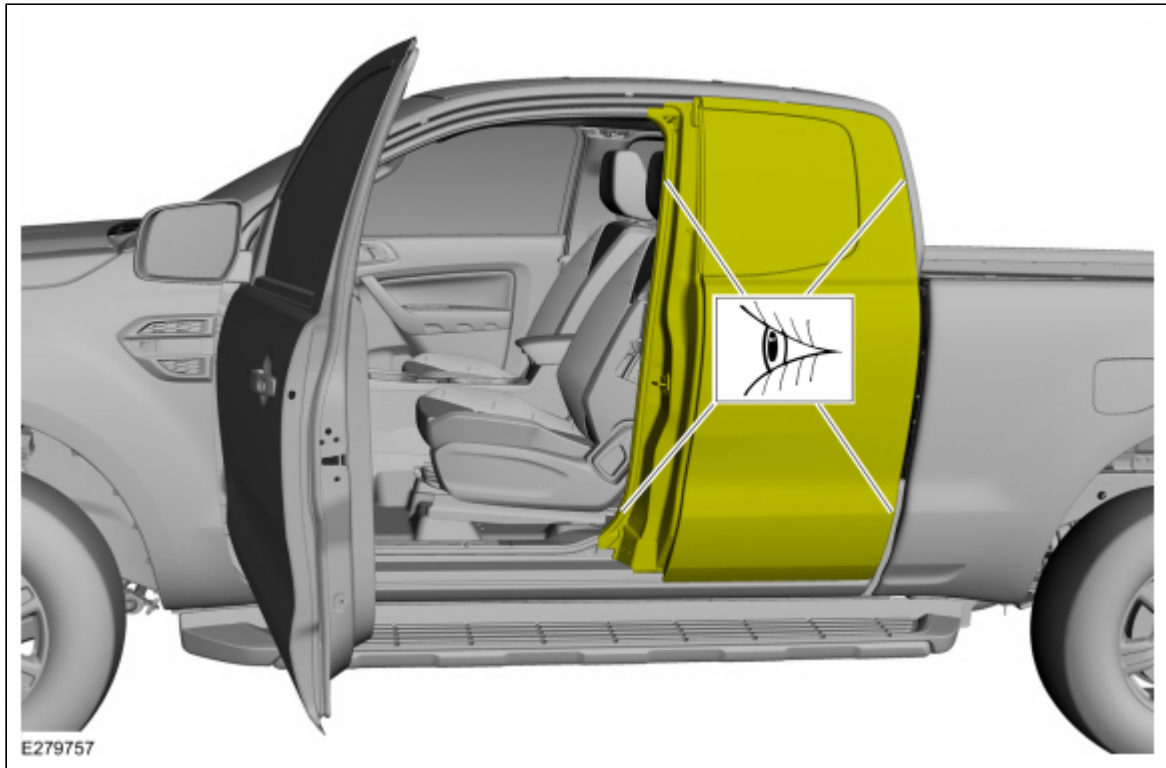
15. Install the upper striker assembly and the bolts.
Torque: 177 lb.in (20 Nm)



16. Install the upper striker assembly trim panel cover, position the weatherstrip.



17. Inspect the body-to-rear door dimensions.



18. Seal door hinges.

Material: Seam Sealer / TA-2-B, 3M™ 08308, LORD Fusor® 803DTM

